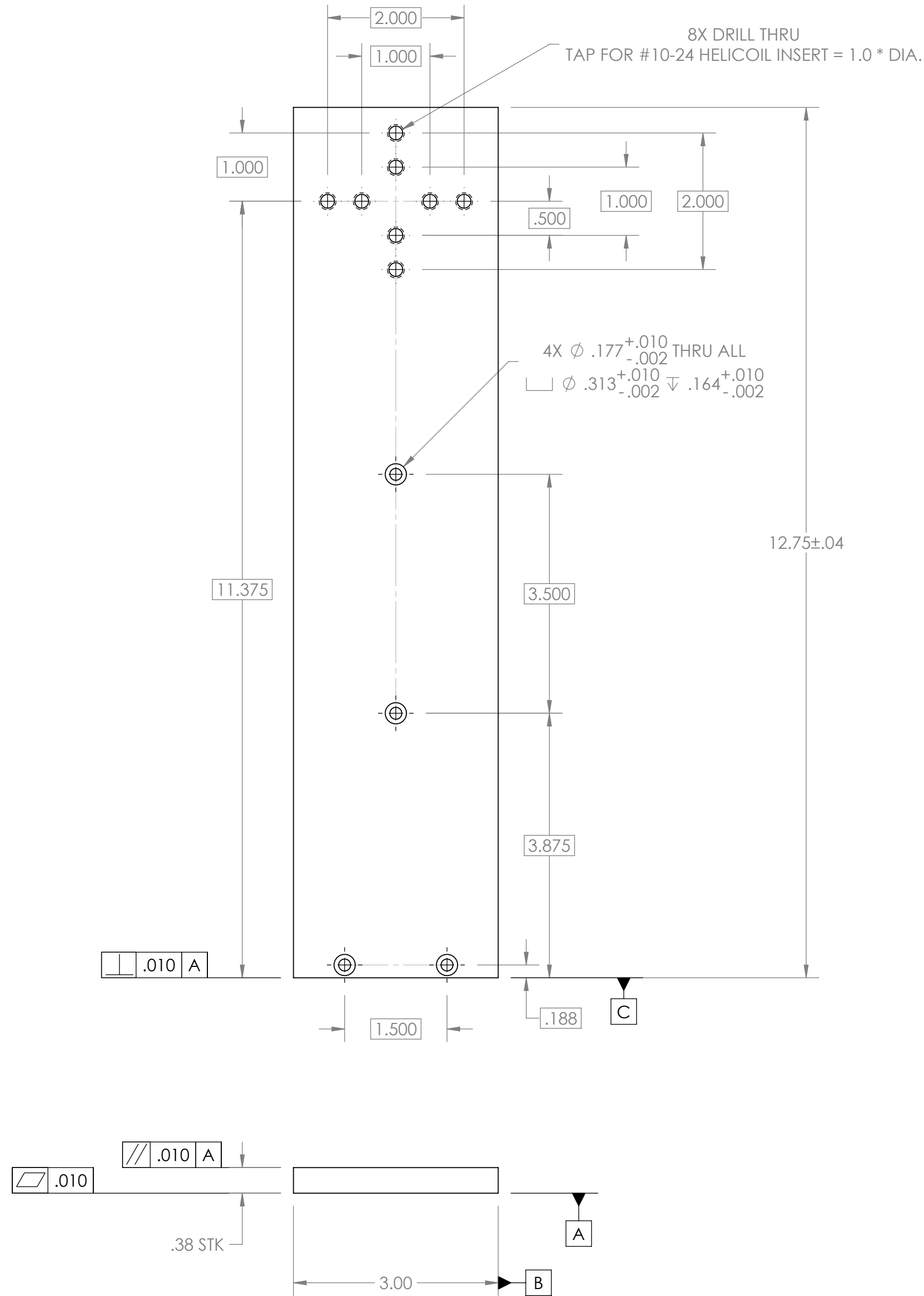


NOTES

1. (102) APPLICABLE STANDARDS AND SPECIFICATIONS:
ASME Y14.5-1994, DIMENSIONING AND TOLERANCING
ASME Y1.1, ABBREVIATIONS
ASME Y14.36, SURFACE TEXTURE SYMBOLS
2. (507) BAG OR TAG WITH LABEL USING .125 IN. [3mm] HIGH CHARACTERS IN ACCORDANCE WITH MIL-STD-130.
USING FORMAT:
(511) LINE 1: M4200301-MDE-2000-0359 REV: 001
3. (701) THE SELLER SHALL PACKAGE THE PART TO MAINTAIN CLEANLINESS AND TO PREVENT DAMAGE DURING HANDLING AND SHIPMENT TO THE SITE SPECIFIED ON THE PURCHASE ORDER.
4. (702) SHIPPING CONTAINERS SHALL BE MARKED TO INDICATE THE FOLLOWING:
- FRIB PURCHASE ORDER NUMBER
 - SHIPPING ADDRESS AS SPECIFIED ON THE PURCHASE ORDER, INCLUDING THE BUILDING NUMBER
 - "FRIB CONTACT" AS SPECIFIED ON THE PURCHASE ORDER
 - CONTENTS CONTAINED IN THE PACKAGE(S)
 - SELLER'S NAME
 - "TOP SIDE UP," IF REQUIRED
 - "FRAGILE," IF REQUIRED
 - "DO NOT OPEN" LABEL. MINIMUM OF ONE LABEL PER SIDE PER SHIPPING CONTAINER.



-	UNLESS OTHERWISE SPECIFIED:	APPROVAL	NAME	DATE	 Facility for Rare Isotope Beams U.S. Department of Energy Office of Science Michigan State University East Lansing, MI 48824-1321 Ph: (517) 355-9672 Fax: (517) 353-9967 www.frib.msu.edu
-	DIMENSIONS ARE IN INCHES	DRAWN	S. RODRIGUEZ	2021-11-12	
-	TOLERANCES:	CHECKED	N. BULTMAN	2021-11-15	
-	FRACTIONAL: 1/64	ENGINEER	S. RODRIGUEZ	2021-11-12	
-	ANGULAR: MACH±0.5° BEND ±1°	ME GP LEADER	N. BULTMAN	2021-11-15	
-	ONE PLACE DECIMAL: ±.1	MATERIAL CERT REGD:	NO	CMM INSPECTION REGD:	
-	TWO PLACE DECIMAL: ±.01	NO		NO	TITLE (WBS LEVEL 1-4): NEW PERSONAL PROPERTY F-SEE BEAMLINE F-SEE MAGNET SYSTEMS F-SEE MAGNET SYSTEMS
-	THREE PLACE DECIMAL: ±.005	ORIGINATING FACILITY or ENGINEERING GROUP:	ASD-ME	DESCRIPTION:	
-	BREAK ALL SHARP EDGES 0.5	ORIGINATING FACILITY DOCUMENT NUMBER:	-	END-STATION HOLDER PLATE	
NEXT ASSY	MATERIAL	COMMENTS:		SCALE: 2:3	
	ALUMINUM 6061-T6			WEIGHT: 1.383 lbs	SHEET 1 OF 1
THIRD ANGLE PROJECTION	FINISH				
	DO NOT SCALE DRAWING				

DRAWINGS WITHOUT DCC WATERMARK
ARE FOR REFERENCE ONLY