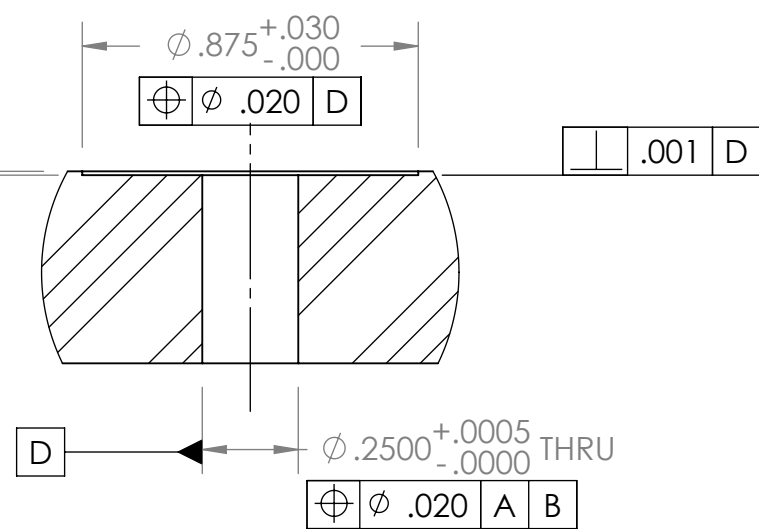
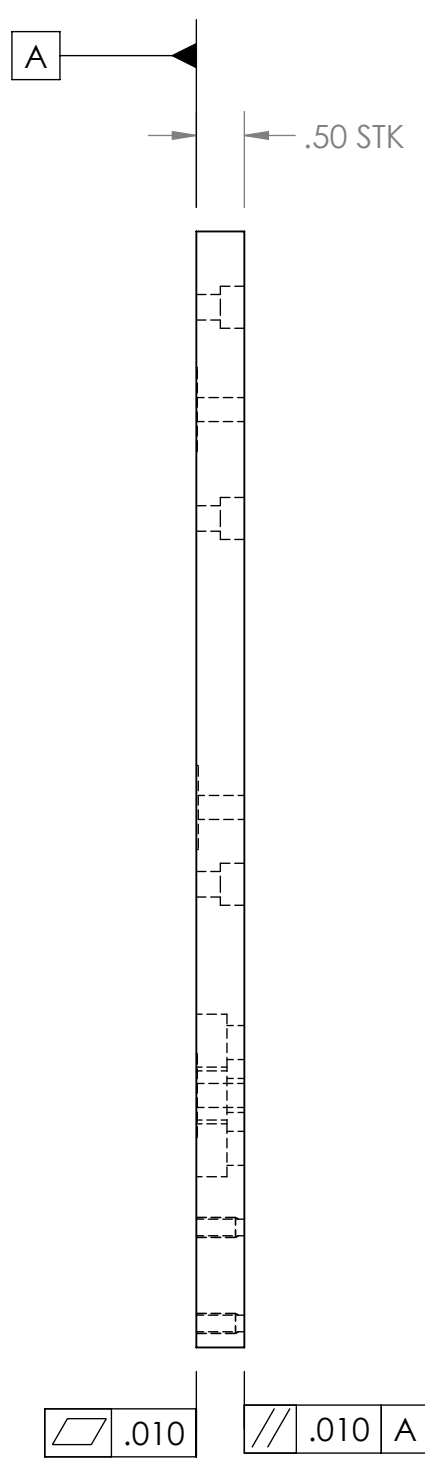
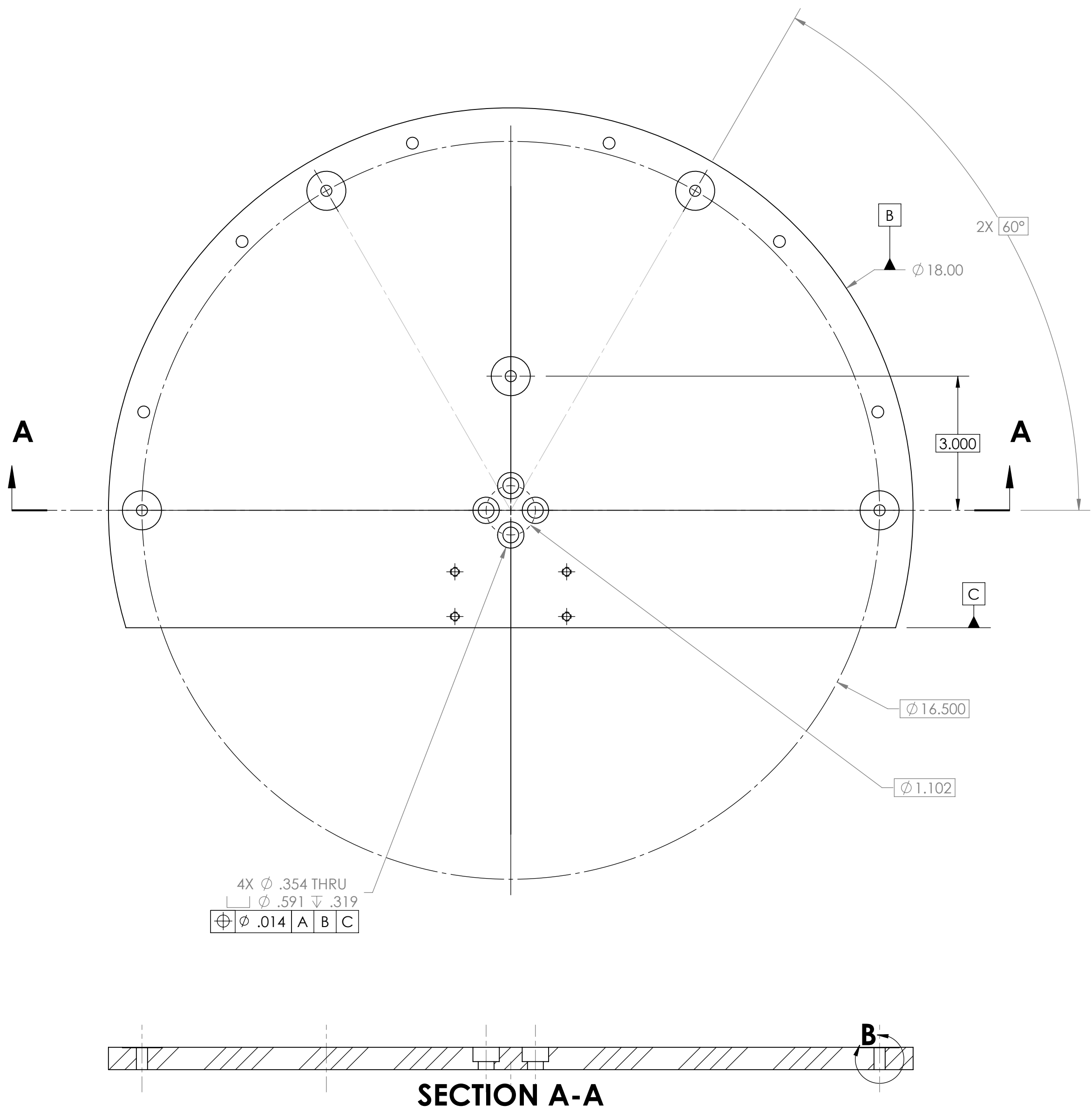
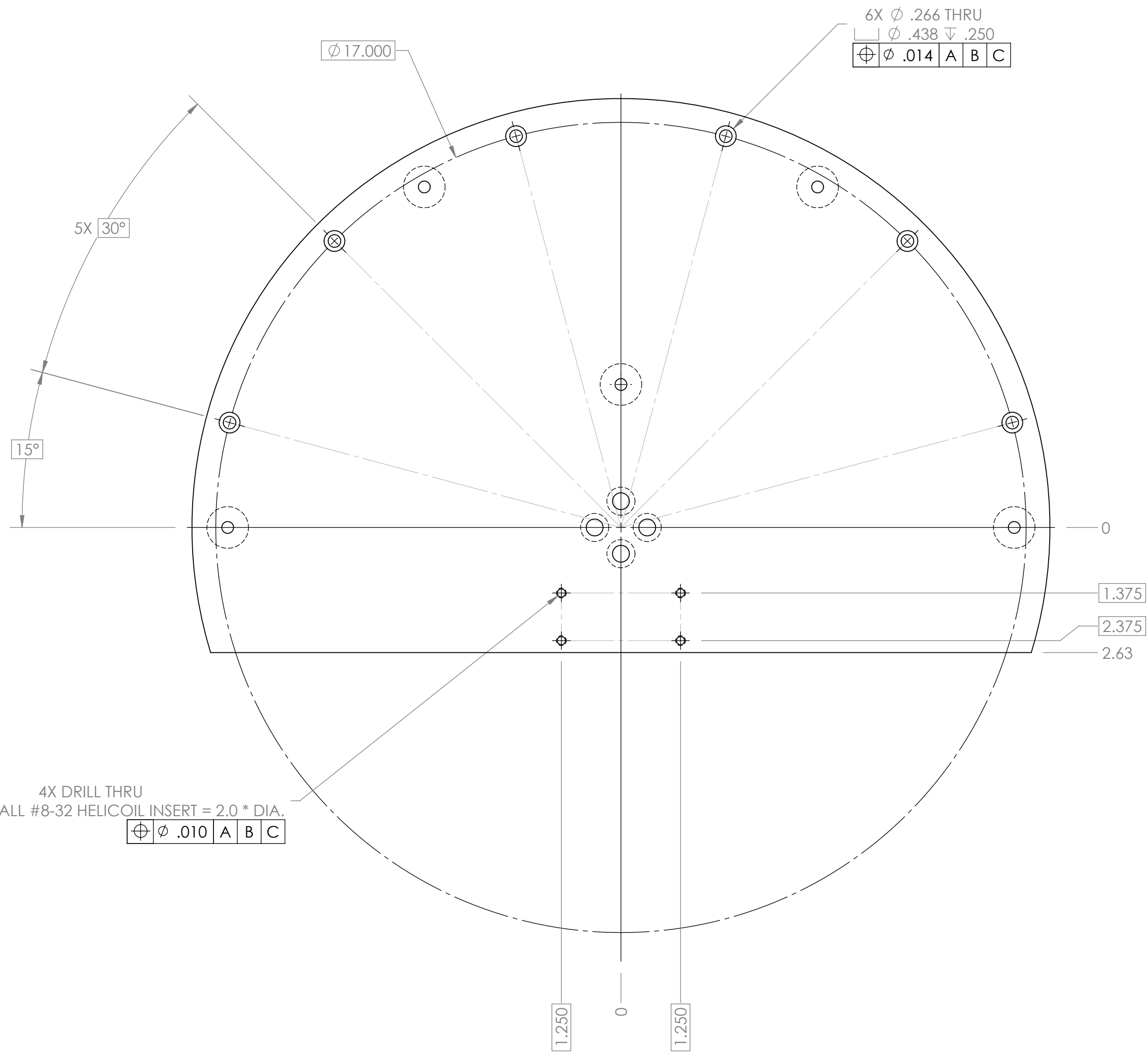
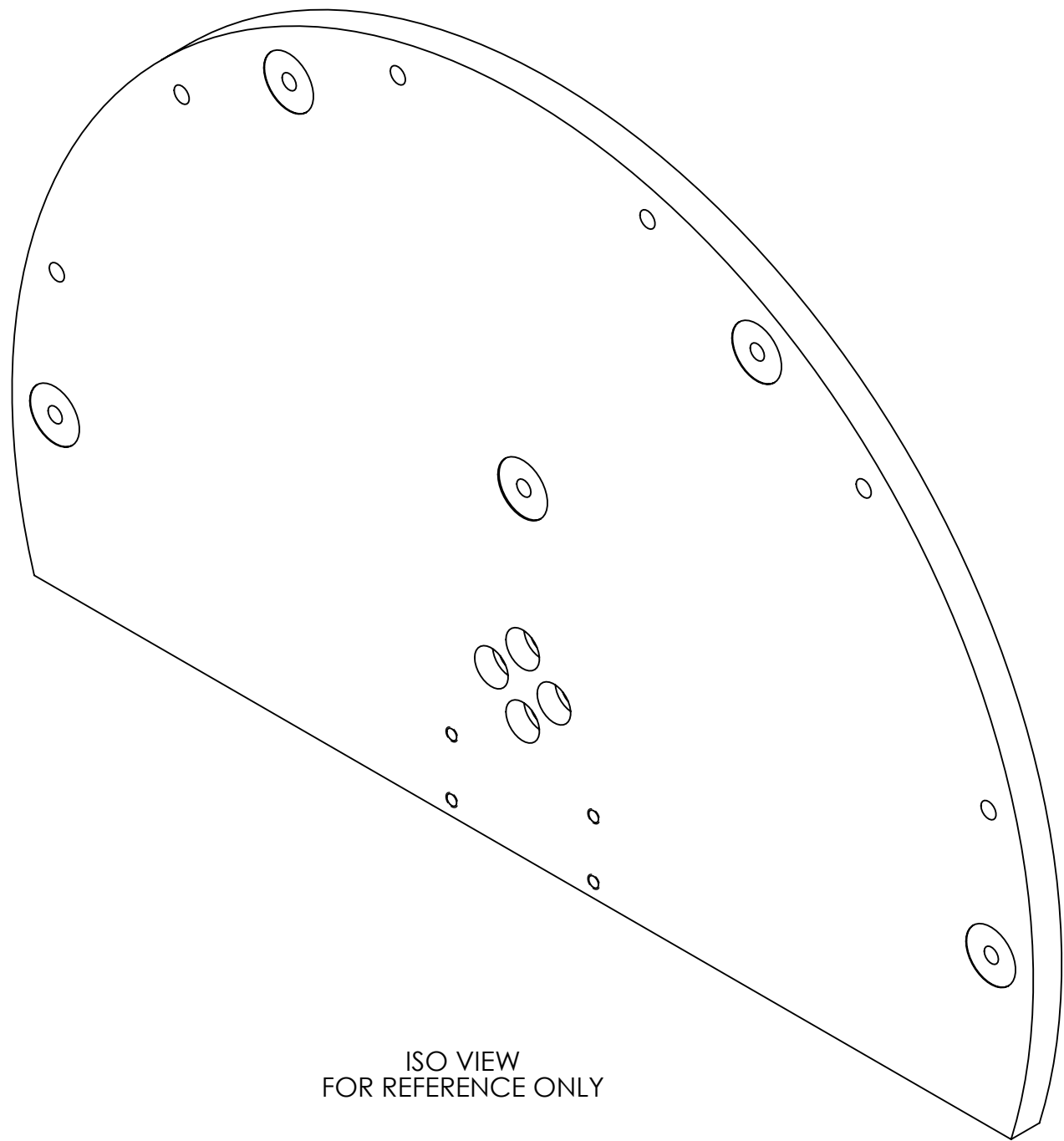


NOTES

- (102) APPLICABLE STANDARDS AND SPECIFICATIONS:
ASME Y14.5-1994, DIMENSIONING AND TOLERANCING
ASME Y1.1, ABBREVIATIONS
ASME Y14.36, SURFACE TEXTURE SYMBOLS
- (507) BAG OR TAG WITH LABEL USING .125 IN. [3mm] HIGH CHARACTERS IN ACCORDANCE WITH MIL-STD-130.
USING FORMAT:
(511) LINE 1: M4200301-MDE-2000-0352 REV: 001
- (701) THE SELLER SHALL PACKAGE THE PART TO MAINTAIN CLEANLINESS AND TO PREVENT DAMAGE DURING HANDLING AND SHIPMENT TO THE SITE SPECIFIED ON THE PURCHASE ORDER.
- (702) SHIPPING CONTAINERS SHALL BE MARKED TO INDICATE THE FOLLOWING:
 - FRIB PURCHASE ORDER NUMBER
 - SHIPPING ADDRESS AS SPECIFIED ON THE PURCHASE ORDER, INCLUDING THE BUILDING NUMBER
 - "FRIB CONTACT" AS SPECIFIED ON THE PURCHASE ORDER
 - CONTENTS CONTAINED IN THE PACKAGE(S)
 - SELLER'S NAME
 - "TOP SIDE UP," IF REQUIRED
 - "FRAGILE," IF REQUIRED
 - "DO NOT OPEN" LABEL. MINIMUM OF ONE LABEL PER SIDE PER SHIPPING CONTAINER.



DETAIL B
5X TYP.
SCALE 2: 1



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	RELEASED	2021-11-16	N.BULTMAN

APPROVAL		NAME	DATE	 Facility for Rare Isotope Beams U.S. Department of Energy Office of Science Michigan State University East Lansing, MI 48824-1321 Ph: (517) 355-9872 Fax: (517) 355-5887 www.frib.msu.edu
DRAWN		S. RODRIGUEZ	2021-11-11	
CHECKED		N.BULTMAN	2021-11-18	
ENGINEER		S. RODRIGUEZ	2021-11-18	
ME GP LEADER		N.BULTMAN	2021-11-18	
MATERIAL CERT REQD		NO	COM INSPECTION REQD	NO
ORIGINATING FACILITY OF ENGINEERING GROUP		ASD	DESCRIPTION:	
NEXT ASSY		ALCA5 TOOLING PLATE	FSEE END-STATION ROTARY PLATE	
THIRD ANGLE PROJECTION		FINISH	ORIGINATING FACILITY DOCUMENT NUMBER:	
		DO NOT SCALE DRAWING	COMMENTS:	

TITLE (WEB LEVEL):	NEW PERSONAL PROPERTY
	F-SEE BEAMLINE
	F-SEE MAGNET SYSTEMS
	F-SEE MAGNET SYSTEMS

DESCRIPTION:	TITLE:	DRAWN:	REV:
	D	M4200301-MDE-2000-0352	1
SCALE: 1:2	WEIGHT: 8.262 lbs	SHEET 1 OF 1	

DRAWINGS WITHOUT DCC WATERMARK
ARE FOR REFERENCE ONLY