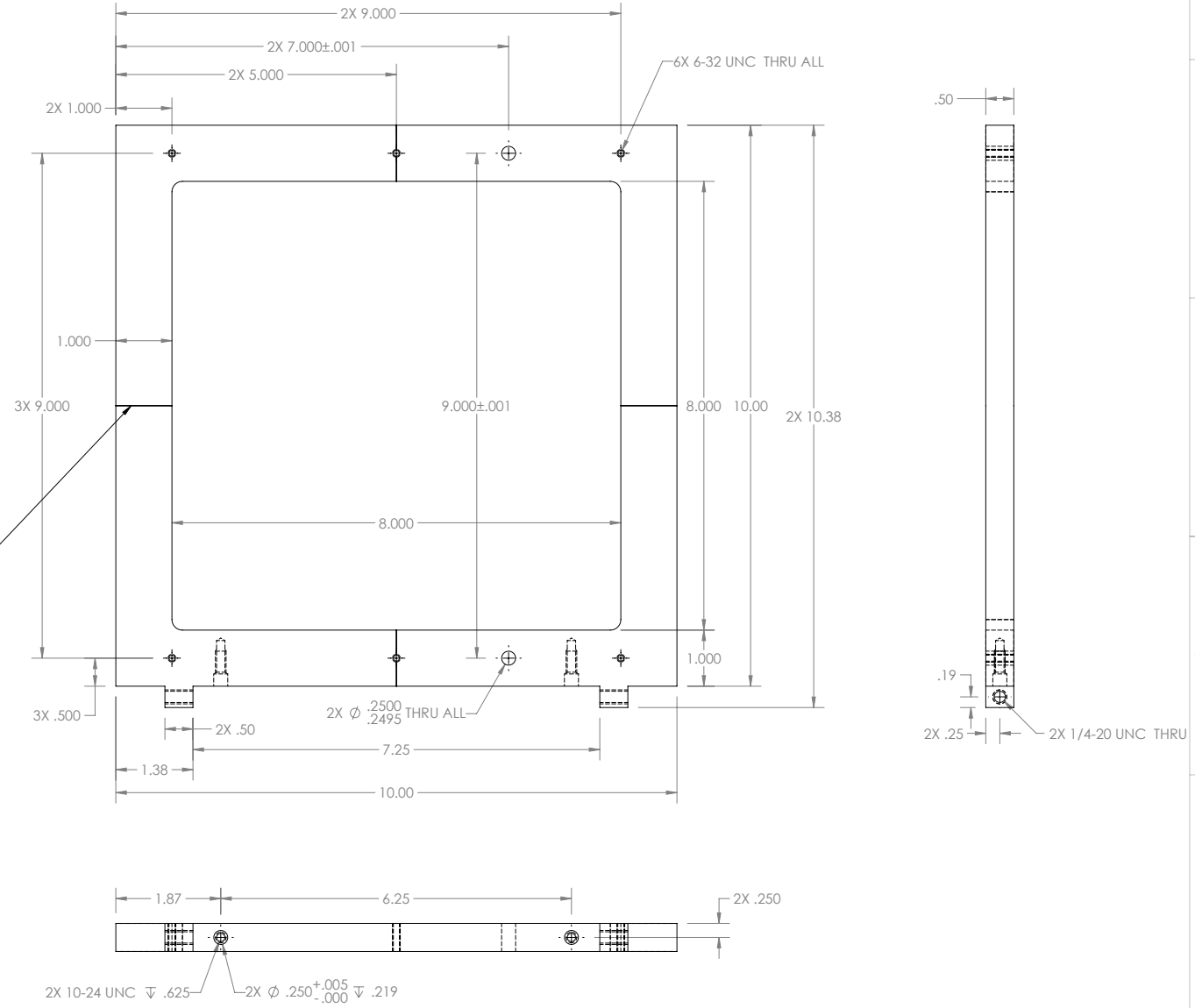


NOTES:

- (102) APPLICABLE STANDARDS AND SPECIFICATIONS:
SME Y14.5-1994, DIMENSIONING AND TOLERANCING
ASME Y1.1, ABBREVIATIONS
ASME Y14.36, SURFACE TEXTURE SYMBOLS
- BAG OR TAG WITH LABEL USING .125 in. [3mm] HIGH CHARACTERS IN ACCORDANCE WITH MIL-130 USING FORMAT:
LINE 1: M4200301-MDE-2000-0401
LINE 2: REV: 001
- (701) THE SELLER SHALL PACKAGE THE PART TO MAINTAIN CLEANLINESS AND TO PREVENT DAMAGE DURING HANDLING AND SHIPMENT TO THE SITE SPECIFIED ON THE PURCHASE ORDER.
- (702) SHIPPING CONTAINERS SHALL BE MARKED TO INDICATE THE FOLLOWING:
 - FRIB PURCHASE ORDER NUMBER
 - SHIPPING ADDRESS AS SPECIFIED ON THE PURCHASE ORDER, INCLUDING THE BUILDING NUMBER
 - "FRIB CONTACT" AS SPECIFIED ON THE PURCHASE ORDER
 - CONTENTS CONTAINED IN THE PACKAGE(S)
 - SELLER'S NAME
 - "TOP SIDE UP," IF REQUIRED
 - "FRAGILE," IF REQUIRED
 - "DO NOT OPEN" LABEL, MINIMUM OF ONE LABEL PER SIDE PER SHIPPING CONTAINER.



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	RELEASED	2022-10-21	N.BULTMAN

UNLESS OTHERWISE SPECIFIED:		APPROVAL	NAME	DATE	Facility for Rare Isotope Beams U.S. Department of Energy Office of Science Michigan State University East Lansing, MI 48824-1611 Ph: (517) 355-9777 Fax: (517) 355-5987 www.frisc.msu.edu
DIMENSIONS ARE IN INCHES		DRAWN	S. RODRIGUEZ	2022-10-20	
TOLERANCES:		CHECKED	N.BULTMAN	2022-10-21	
FRACTIONS: 1/16		ENGINEER	S. RODRIGUEZ	2022-10-20	
ANGULAR: MAXIMUM BEND ±1°		ME GP LEADER	N.BULTMAN	2022-10-21	
ONE PLACE DECIMAL		MATERIAL	ALUMINUM 6061-T6		
TWO PLACE DECIMAL ±.05		FINISH			
THREE PLACE DECIMAL ±.005		ORIGINATING FACILITY OR ENGINEERING GROUP:	MSU	DESCRIPTION:	
BREAK ALL SHARP CORNERS		ORIGINATING FACILITY DOCUMENT NUMBER:		TAMU TARGET FRAME	
DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5-1994		COMMENTS:		NEW PERSONAL PROPERTY F-SEE BEAMLINE F-SEE MAGNET SYSTEMS F-SEE MAGNET SYSTEMS	
MATERIAL: ALUMINUM 6061-T6		SCALE: 2:3	WEIGHT: 1.741 lbs	SHEET 1 OF 1	
FINISH: DO NOT SCALE DRAWING		FILE: C M4200301-MDE-2000-0401 REV: 1			